

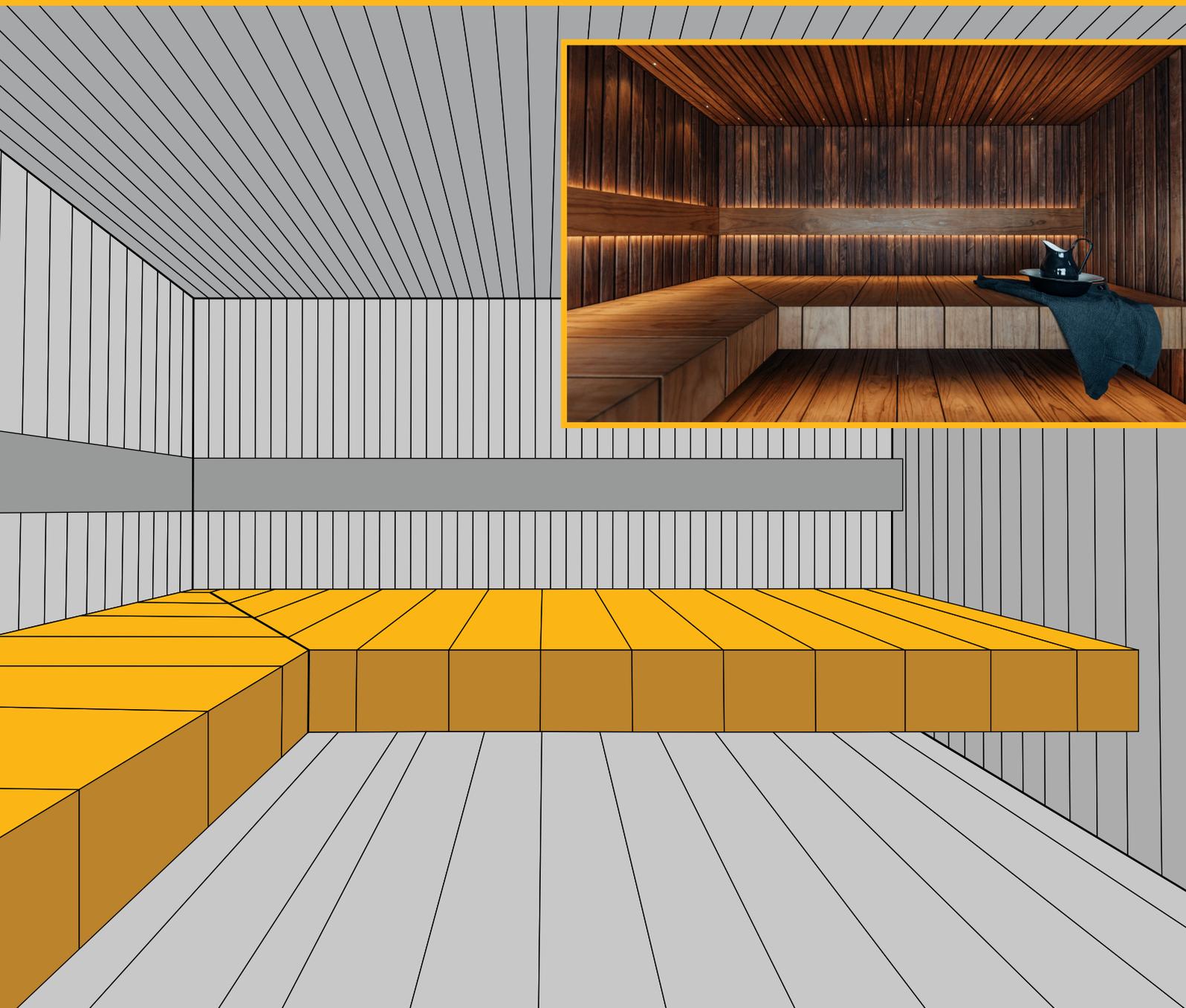
**O'WOOD**  
by ošukalns

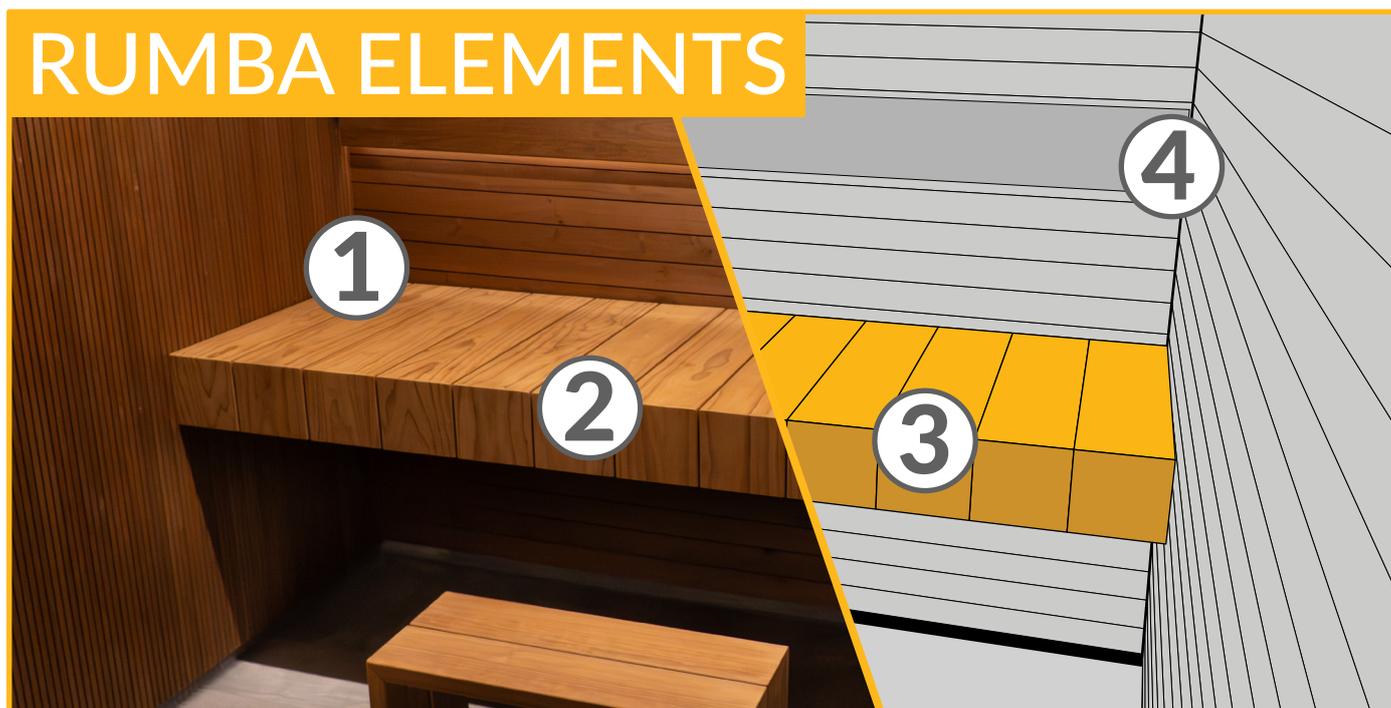
# RUMBA

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## SAUNA BENCH ELEMENTS

### WATERFALL STYLE SAUNA BENCH ELEMENTS





## ① BENEFITS OF RUMBA

- Floating bench look
- Suitable for unlimited bench length
- Quick and easy assembly
- Premium-quality materials and finish
- Opportunity to create unique bench designs and solutions
- Elements are sold separately - purchase exactly what you need

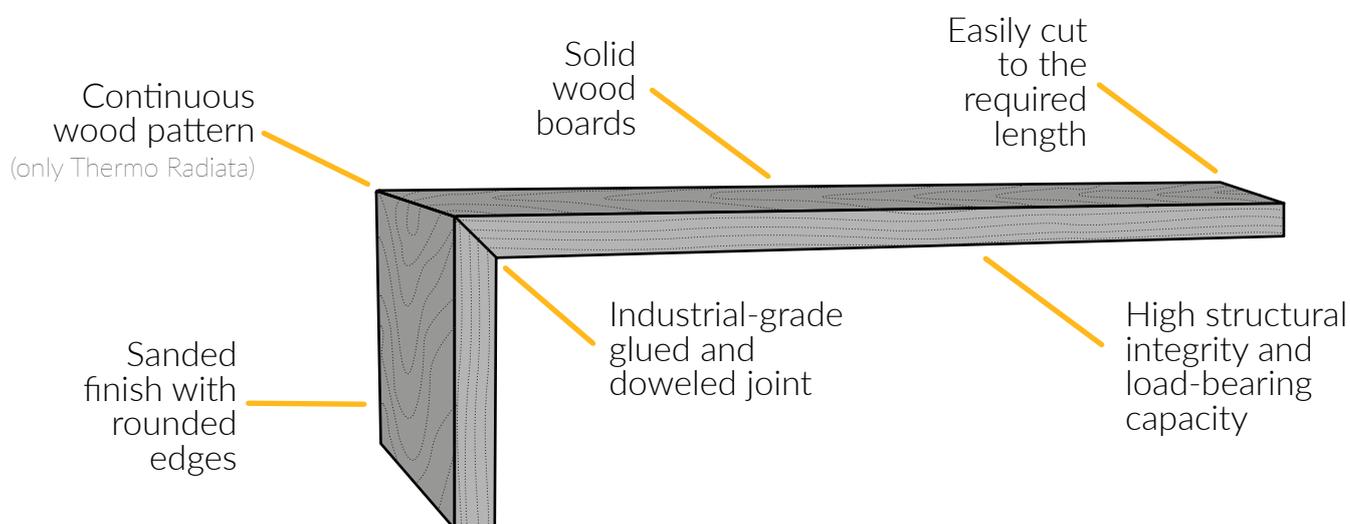
## ② RUMBA ELEMENTS

- Solid wood
- Profile radius 3 mm
- Sanded surface finish
- Continuous wood pattern (only Thermo Radiata)

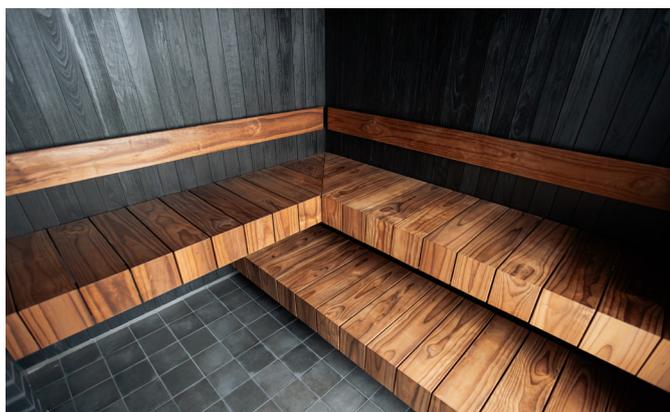
Wood types:



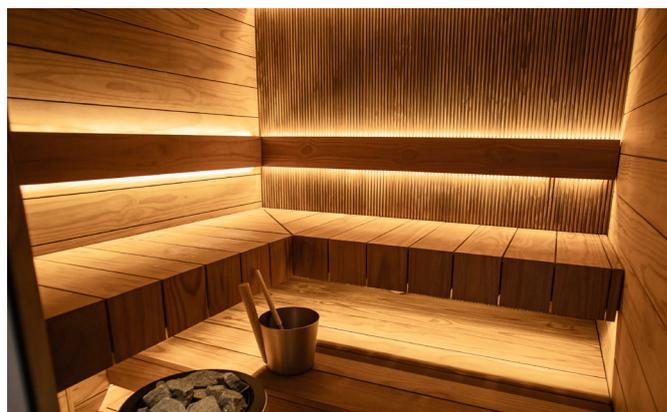
### ③ RUMBA IN DETAIL



### ④ EXAMPLES



Thermo Radiata Rumba elements (26 × 180 mm). Two-level assembly with a 90° extension for the upper bench.



Rumba elements for an L-shaped bench (Thermo Radiata, 26 × 180 mm). Raised floor with Forto bench boards.



Aspen Rumba elements (28 × 45 mm). Matching-width back wall panels.



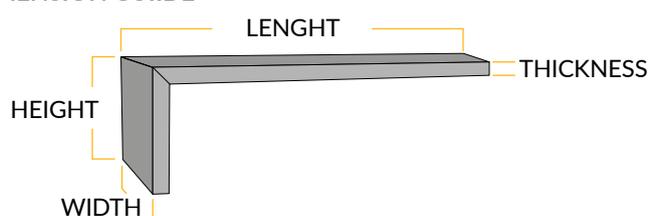
Aspen Rumba elements (28 × 120 mm). Two-level assembly. Matching-width backrest / light cover.

The Classic Rumba bench element system is a quick and easy solution for almost any sauna. Upon request, O'WOOD can provide custom-made elements in other wood types or unique dimensions.

# RUMBA

| WOOD TYPE  | LENGHT x HEIGHT (mm) | THICKNESS x WIDTH (mm) |
|--|----------------------|------------------------|
| <b>THERMO RADIATA</b><br> | 400 x 200            | 26 x 140               |
|  | 800 x 200            |                        |
|  | 1200 x 200           | 26 x 185               |
|  | 1200 x 650           |                        |
| <b>THERMO ASPEN</b><br>   | 400 x 200            | 28 x 43                |
|  | 800 x 200            |                        |
|  | 1200 x 200           | 28 x 120               |
|  | 1200 x 650           |                        |
| <b>ASPEN</b><br>         | 400 x 200            | 28 x 45                |
|  | 800 x 200            |                        |
|  | 1200 x 200           | 28 x 120               |
|  | 1200 x 650           |                        |
| <b>ALDER</b><br>        | 400 x 200            | 28 x 45                |
|  | 800 x 200            |                        |
|  | 1200 x 200           | 28 x 120               |
|  | 1200 x 650           |                        |

## DIMENSION GUIDE



Upon request, O'WOOD offers custom solutions for RUMBA benchboard elements. We offer a variety of different wood species and custom-made dimensions of the elements. Contact us for more information on options or your specific needs.

| PRODUCTS  | WOOD TYPE                                      | THICKNESS (mm) | WIDTH (mm) | LENGHT (mm)          |
|---|--|----------------|------------|----------------------|
| <b>CONSTRUCTION BEAM FOR BENCH FRAME</b><br> | Thermo pine,<br>Thermo spruce                  | 42             | 68         | Min 3300<br>Max 5700 |
|   |  |                | 90         |                      |
|   |  |                | 115        |                      |
|   |  |                | 140        |                      |
|   |  |                | 140        |                      |
| <b>CONSTRUCTION BEAM</b><br>                 | Aspen, Alder,<br>Thermo aspen,<br>Thermo alder | 43<br>80       | 43         | 2200                 |
|   |  |                | 80         | 1500                 |
|   |  |                | 80         | 1500                 |

Construction beams can be used for railings, extra supports or other purposes.

# INSTRUCTION



Before installing the frame for Rumba bench elements, ensure there is a load-bearing structure behind the sauna wall panels.



Use 6 mm spacers between the frame and the wall panels. This will allow proper moisture drainage and increase the longevity of the construction.



Depending on the length of the bench, we recommend using 42×90 mm, 42×115 mm, or 42×140 mm beams for the frame.



Install the supporting ribs of the frame. The distance between the ribs must not exceed 60 cm.



We recommend using joist hanger brackets for the frame ribs. Make sure the tops of the support ribs are flush with the top of the frame.



Use angle brackets to further strengthen and secure the frame corners. Angle brackets may also be used for the frame ribs.



When placing the first Rumba bench element, use 6 mm spacers between the Rumba bench element and the sauna wall.



Use special adhesive to fix each of the elements to the frame.

⚠️ Alternatively, angle brackets may also be used to secure the elements to the frame.



Use spacers between all Rumba elements to ensure equal gaps throughout the entire bench surface.



Allow the adhesive to cure for at least 24 hours before using your sauna. Once finished, the bench with Rumba elements will create a premium and modern look.



If you want to build a two-level bench, use longer Rumba elements for the lower bench level.



Scan the QR code for a video version of the instruction manual.

# ACCESSORIES

| PRODUCT                      |  |  | WOOD TYPE                           | DIMENSIONS (mm)  |  |
|------------------------------|--|--|-------------------------------------|--|--|
| HEADREST<br>370 LIGHT        |  |  | Aspen, Alder                        | 90x315x370   |  |
| HEADREST<br>450 LIGHT        |  |  | Aspen, Alder                        | 90x315x450   |  |
| HEADREST<br>LINEN            |  |  | Aspen, Alder                        | 120x315x450  |  |
| SAND TIMER                   |  |  | Aspen, Alder,<br>Thermo ash         | 43x40x275  |  |
| SAUNA HANGER                 |  |  | Aspen, Alder,<br>Thermo aspen       | 150x40x730   |  |
| SAUNA HANGER<br>WITH SHELVES |  |  | Aspen, Alder,<br>Thermo aspen       | 175x103x730  |  |
| VENTILATION VALVE<br>D100    |  |  | Aspen, Alder,<br>Thermo aspen       | 30xD145  |  |
| VENTILATION VALVE<br>D125    |  |  | Aspen, Alder,<br>Thermo aspen       | 30xD169  |  |
| BENCH                        |  |  | Aspen, Alder,<br>Thermo aspen       | 800x294x365<br>800x294x430<br>800x325x365<br>800x325x430 | 800x405x365<br>800x405x430<br>1000x294x430<br>1000x325x430<br>1000x405x430 |
| SAUNA HAT                    |  |  | Wool felt, white<br>Wool felt, gray | One size fits all  |  |

# ABOUT

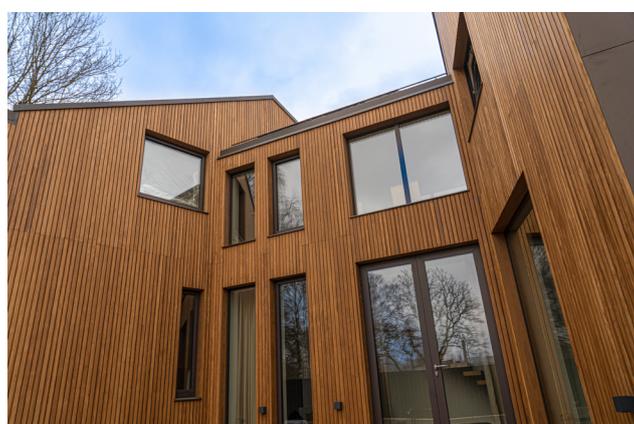
## THE WOW SIDE OF WOOD

O'WOOD specializes in premium-quality wood products for saunas, exterior and interior design, and cladding.

Our products are well recognized in the Baltic region, the Nordic countries, Western Europe, the UK, and even as far as Japan and New Zealand.

Attention to detail, high-quality standards, and the ability to adapt our manufacturing processes and products to clients' needs are our strengths, and we always aim for perfection in customer satisfaction.

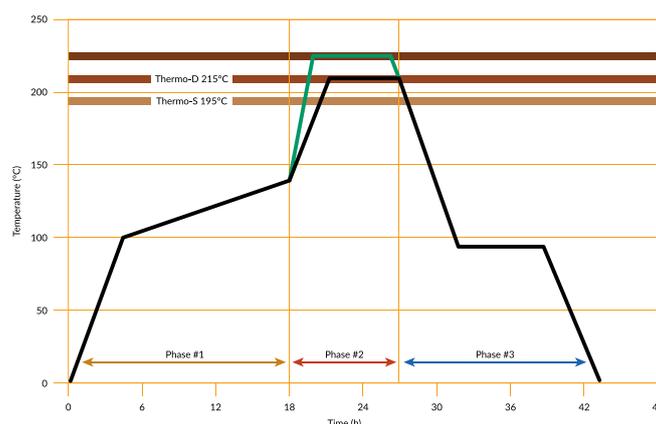
O'WOOD is part of OŠUKALNS GROUP, which was founded in 1993 and is based in Latvia. OŠUKALNS GROUP operates across multiple industries and generates an annual turnover exceeding 80 million euros.



## Thermo wood

Thermowood processing takes place in a specialized thermo chamber and, depending on the thickness of the wood, the process lasts 24–78 hours, reaching temperatures of up to 225°C. Throughout the treatment, only heat and steam are used to ensure precise physical and chemical changes within the wood.

Thermowood contains no chemical additives; it is natural, long-lasting, and resistant to fungi and insects. It also demonstrates excellent dimensional stability under any conditions.



All O'WOOD thermo wood materials have been tested, and their durability, longevity, and quality meet the highest industry standards.



## THE WOW SIDE OF WOOD

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