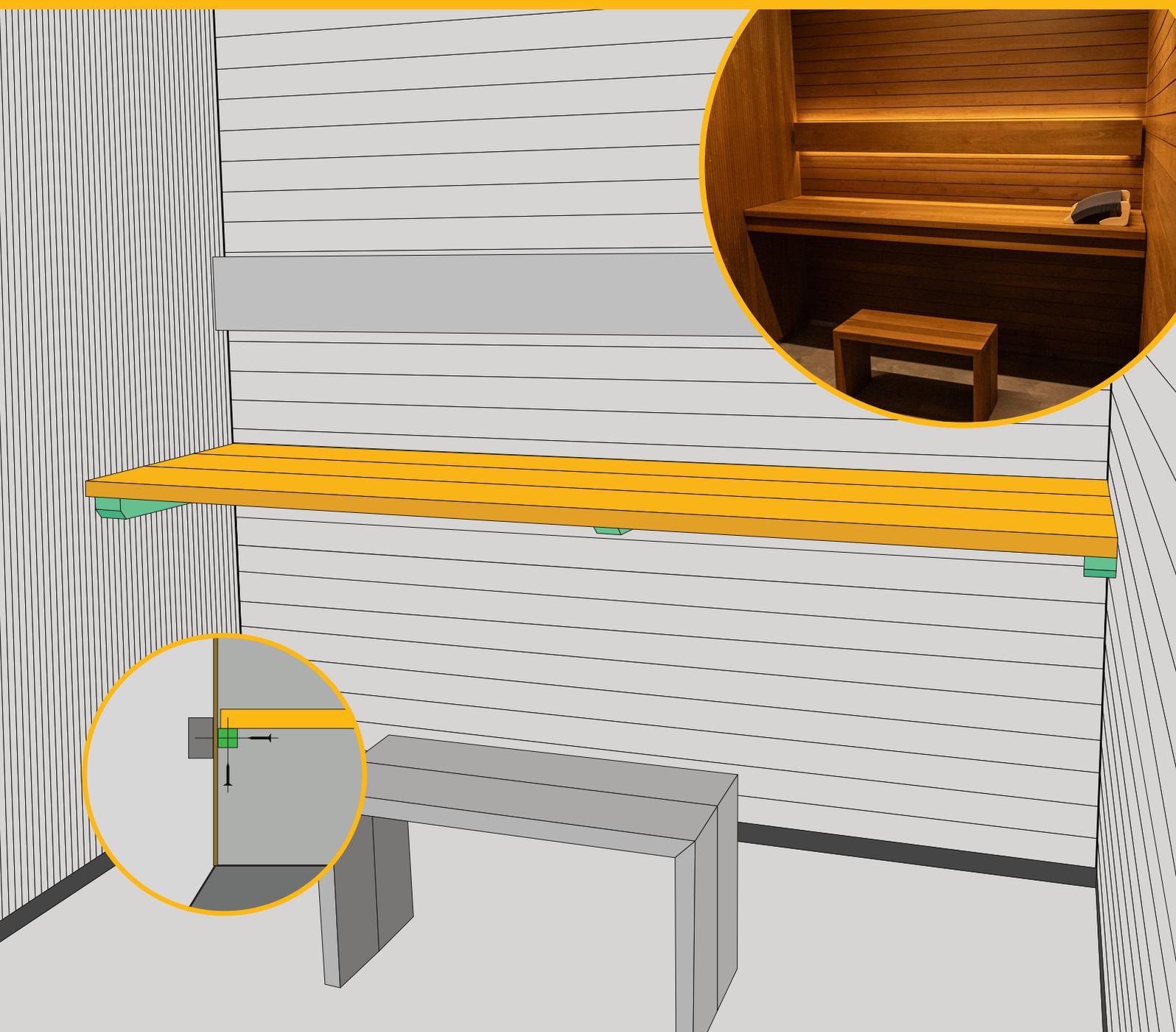


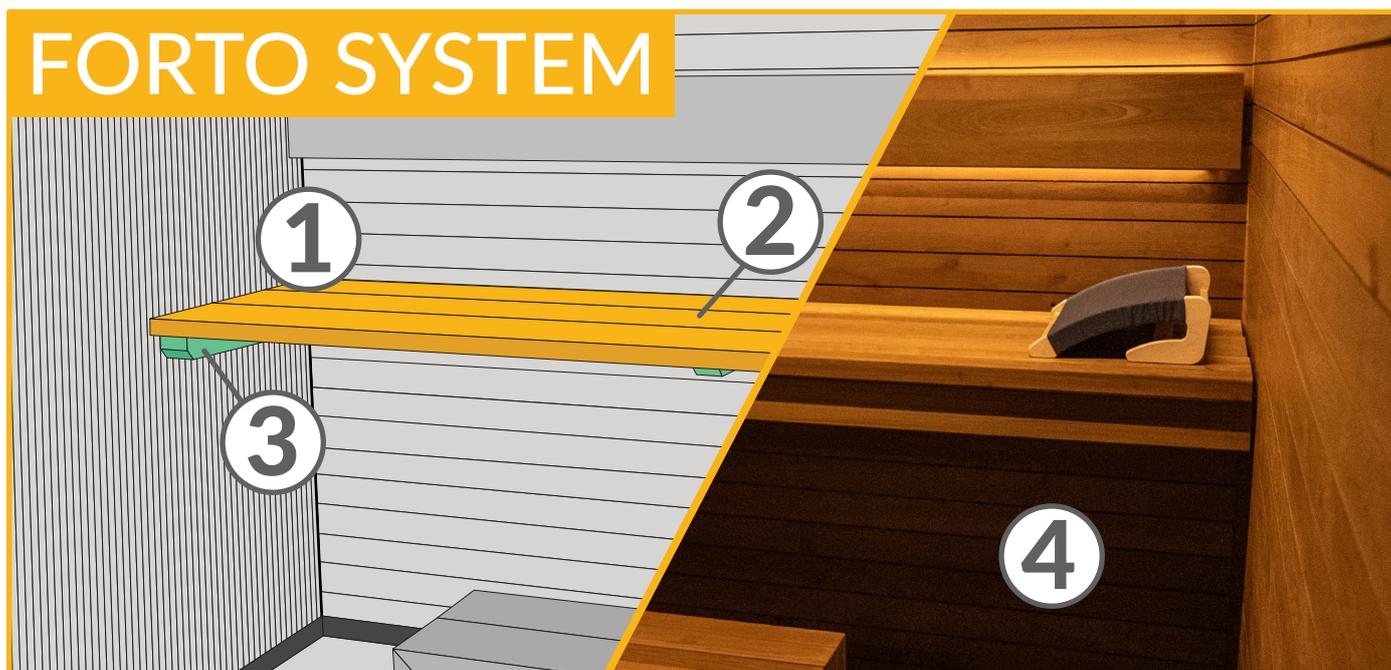
O'WOOD
by ošukalns

FORTO

SAUNA BENCH BOARDS

FIRST FRAMELESS SAUNA BENCH BOARD SYSTEM





① BENEFITS OF FORTO

- First truly frameless bench board solution
- Floating bench look with up to 3-meter span
- Perfected design through 15 years of innovation and improvement
- Premium quality materials and finish
- Quick and easy assembly. Installation time is less than 30 minutes

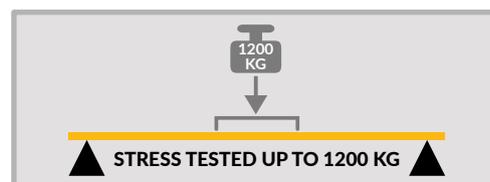
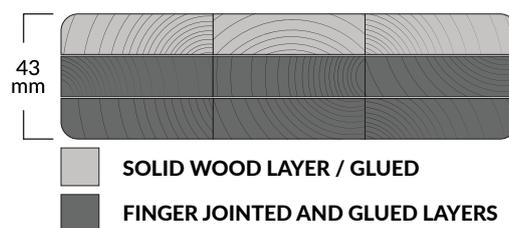
② BENCH BOARDS

- Three-layer wood composite
- Corner radius 6mm
- Sanded surface finish

- High load-bearing capacity

Wood type	Max load
Aspen / Alder	1200 kg
Thermo Aspen / Thermo Alder	800 kg

Single bench board (43x160) stress test



- Wood types



ASPEN



ALDER

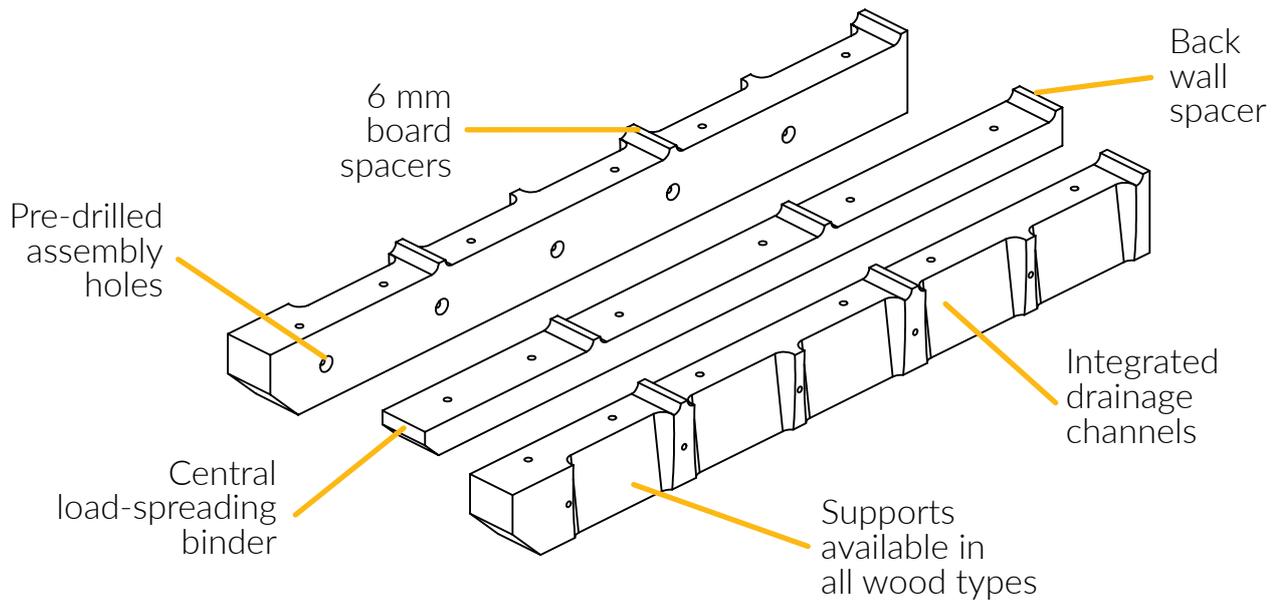


THERMO ASPEN



THERMO ALDER

③ SUPPORTS



④ EXAMPLES



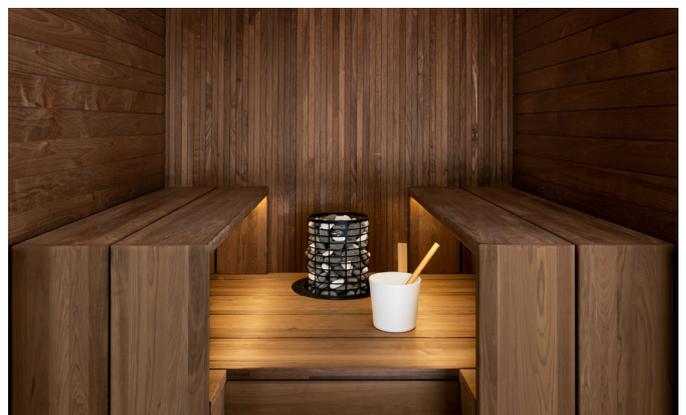
Classic Forto bench board system in two levels. Thermo Aspen wood. Front cover board.



Classic Forto bench board system in two levels. Alder wood. Custom railing made from construction beams.



Custom Forto bench board system solution with 90° end boards. Thermo Aspen wood.



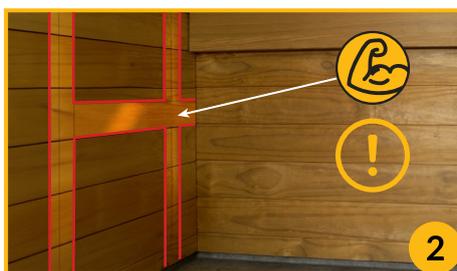
Forto system can be also used as a raised floor boards for sauna. Thermo Alder wood.

Classic Forto bench board system is a quick and easy solution for almost any sauna. Upon request, O'WOOD can provide custom made solutions like L shape corners and 90° end boards.

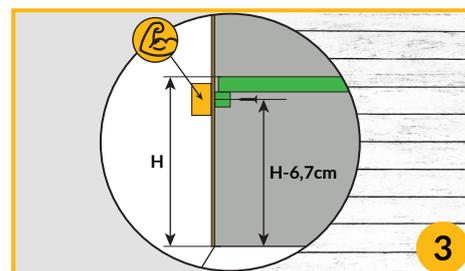
INSTRUCTION



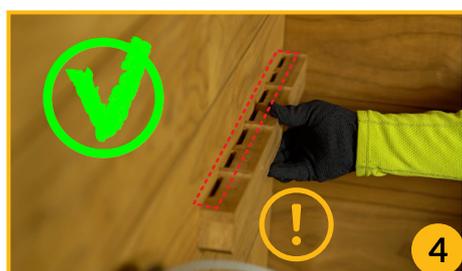
Each Forto bench board support set contains two wall supports, a centre binding component, and a set of screws.



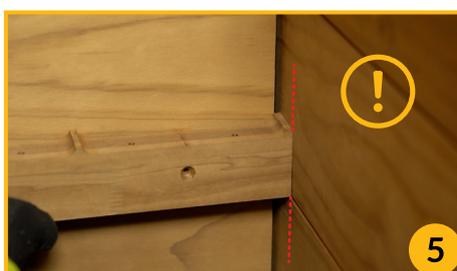
Before assembling the Forto bench board set, make sure there is a load-bearing beam structure behind the sauna's wall panels.



Choose your desired sauna bench height. Forto bench board supports are mounted underneath the bench. Follow the measurement instructions for correct installation.



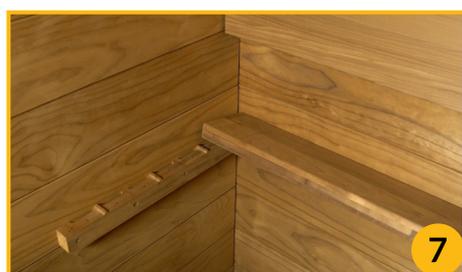
Bench board wall supports must be mounted with the drainage grooves facing the wall.



Benchboard wall supports must be mounted flush with the back wall. The supports are designed to leave a precise gap between the bench board and the back wall.



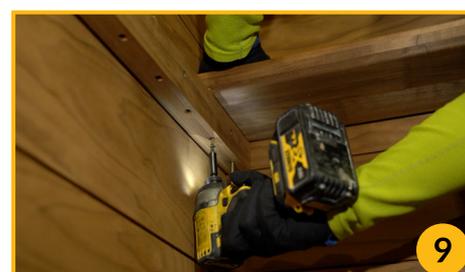
Make sure each wall support is level, then screw it to the wall. Repeat this process for both wall supports, using the 6x100mm screws provided with the Forto benchboard support set.



Place the Forto bench boards onto the wall supports. Each board will fit precisely into the support's slots.



It is important to leave a 6 mm gap from the wall at each end of the board. This ensures proper moisture drainage and increases the longevity of the boards, supports and sauna walls.



Screw the bench boards to the wall-mounted supports using the 4,5x80mm screws provided with the Forto benchboard support set.



Install the centre binder with 4,5x50mm screws. Note that the binder is screwed only to the bench boards and is not attached to the back wall.



Optional: Install the cover board in front of the bench. Use angle brackets to attach the cover board to the bench supports. Screws and brackets are not included in the set.



Scan the QR code for a video version of the instruction manual.

ACCESSORIES

PRODUCT			WOOD TYPE	DIMENSIONS (mm)	
HEADREST 370 LIGHT			Aspen, Alder	90x315x370	
HEADREST 450 LIGHT			Aspen, Alder	90x315x450	
HEADREST LINEN			Aspen, Alder	120x315x450	
SAND TIMER			Aspen, Alder, Thermo ash	43x40x275	
SAUNA HANGER			Aspen, Alder, Thermo aspen	150x40x730	
SAUNA HANGER WITH SHELVES			Aspen, Alder, Thermo aspen	175x103x730	
VENTILATION VALVE D100			Aspen, Alder, Thermo aspen	30xD145	
VENTILATION VALVE D125			Aspen, Alder, Thermo aspen	30xD169	
BENCH			Aspen, Alder, Thermo aspen	800x294x365 800x294x430 800x325x365 800x325x430	800x405x365 800x405x430 1000x294x430 1000x325x430 1000x405x430
SAUNA HAT			Wool felt, white Wool felt, gray	One size fits all	

ABOUT

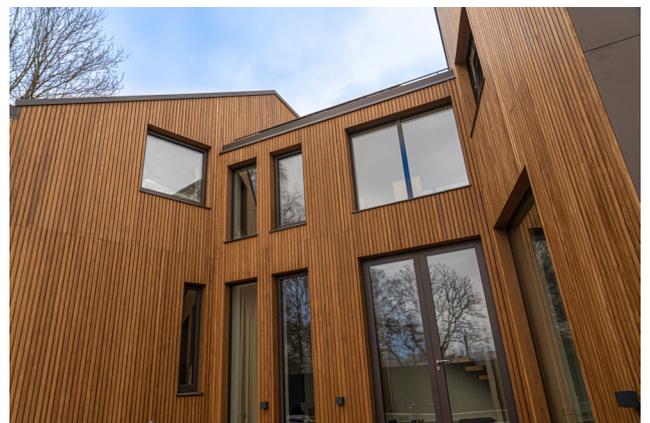
THE WOW SIDE OF WOOD

O'WOOD specializes in premium-quality wood products for saunas, exterior and interior design, and cladding.

Our products are well recognized in the Baltic region, the Nordic countries, Western Europe, the UK, and even as far as Japan and New Zealand.

Attention to detail, high-quality standards, and the ability to adapt our manufacturing processes and products to clients' needs are our strengths, and we always aim for perfection in customer satisfaction.

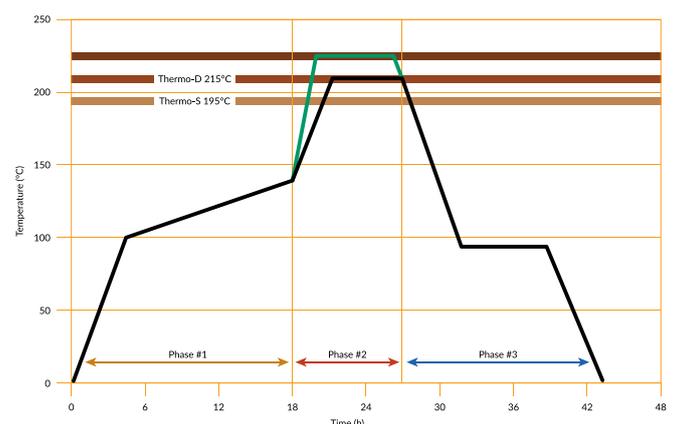
O'WOOD is part of OŠUKALNS GROUP, which was founded in 1993 and is based in Latvia. OŠUKALNS GROUP operates across multiple industries and generates an annual turnover exceeding 80 million euros.



Thermo wood

Thermowood processing takes place in a specialized thermo chamber and, depending on the thickness of the wood, the process lasts 24–78 hours, reaching temperatures of up to 225°C. Throughout the treatment, only heat and steam are used to ensure precise physical and chemical changes within the wood.

Thermowood contains no chemical additives; it is natural, long-lasting, and resistant to fungi and insects. It also demonstrates excellent dimensional stability under any conditions.



All O'WOOD thermo wood materials have been tested, and their durability, longevity, and quality meet the highest industry standards.



THE WOW SIDE
OF WOOD

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